

Work Order ID 156534

156534

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Item ID: D412-664-301 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cap Assembly Bumper
 Start Date: 2/13/2017 Start Qty: 3.00 *3* Cust Item ID:
 Required Date: 2/14/2017 Req'd Qty: 3.00 *3* Customer: CTECT02
 Reference: RMA RA112436

Approvals: Process Plan: MF Date: 17-2-15 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-664	F								MF 1702-15
100		0.00							
100									
QC		0.00							(3) 17-02-16 JD
Quality Control	Memo INSPECT RA112436 D412-664-301 X 2 B150390 & 1 X B149679 KIT IS COMPLETE ID AND STOCK UNDER NEW BATCH NUMBER @ CH6001 ADD NEW LABELS AND PAPERWORK								
110	Identify as per dwg & Stock Location: _____	0.00							
110									
Packaging	Memo <u>fg 124</u>	0.00							
Packaging									

Y3
 DAS
 27
 9-89
 MAR 02 2017

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Item ID: D412-664-301

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cap Assembly Bumper

Start Date: 2/13/2017 Start Qty: 3.00

3

Cust Item ID:

Required Date: 2/14/2017 Req'd Qty: 3.00

3

Customer: CTECT02

Reference: RMA RA112436

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Memo

0.00

Quality Control

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Picklist Print

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Work Order ID: 156534

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Parent Item: D412-664-301

D412-664-301

Parent Item Name: Cap Assembly Bumper

Start Date: 2/13/2017

Required Date: 2/14/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-664-301		Manufactured	No				Each	6.0000		3			
D412-664-301									**				
Cap Assembly Bumper													

Location

Loc Qty

Loc Code

FG124

6

151115

6

2x150390

1x149679

mf

17-2-15

DAS
27
9-89

MAR 02 2017

Inspection Sheet Complete

RA112436

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D412-664-301	B150390	2	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	156534	Kit complete. Repackage and visually inspect for damage Stock with new batch number at CHG001. Add new labels and paper work.
D412-664-301	B149679	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	156534	Kit complete. Repackage and visually inspect for damage Stock with new batch number at CHG001. Add new labels and paper work.
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 02.10.2017